



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3137-3
Job Sheet 167326



Part No: D3137-3

Job Qty 10 ea

Part Name: Guide



Part Weight: 0 lbs

Job Created: 10/27/17

Due Date: 11/24/17

Type: Stock

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Customer: Hevilift Logistics (CHLIFT01)

4/368 Earnshaw Road Checkpoint Business Park, Banyo Brisbane, Queensland, 4014 Australia ph:+61 7 36218319

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/23/17	11/23/17	0.00	0.00	Start Up Machining		SC
100	Bandsaw	10 pcs	11/23/17	11/23/17	0.00	0.12	Bandsaw1		SL
110	CNC Vertical Machining	10 pcs	11/24/17	11/24/17	0.08	2.34	HAAS 1		SL
130	QC	10 pcs	11/24/17	11/24/17	0.00	0.00	QC8		FA 17-11-14
140	Packaging	10 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3	15 2017	6
150	QC21-SA	10 Ea	11/24/17	11/24/17	0.00	0.00	QC21		9-29

Part Op 100 - Cut Blanks. Blank size: 1.250" x .750" x .950" long
Descriptions: 110 - 1-Machine as per Folio FA242 & Dwg D3137

M134641

Start 9

DAS
21
9-89

NOV 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELRLNB0.75X1.250	1	12	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Guide	0.175inches $\pm$ 0.010	0.185 0.165	0.176	Ver EDC
2	Guide	0.257inches + 0.005 - 0.000	0.262 0.257	0.257	G.P.
3	Guide	0.065inches $\pm$ 0.010	0.075 0.055	0.650	Ver EDC
4	Guide	100Degrees $\pm$ 0	100 100	100°	DAS
5	Guide	0.425inches $\pm$ 0.010	0.435 0.415	.425	Ver EDC
6	Guide	0.550inches $\pm$ 0.010	0.560 0.540	.551	Ver EDC
7	Guide	1.100inches $\pm$ 0.010	1.110 1.090	1.102	Ver EDC
8	Guide	0.470inches $\pm$ 0.010	0.480 0.460	0.464	Ver EDC
9	Guide	0.850inches $\pm$ 0.010	0.860	0.851	

DART
AEROSPACE
S009616



Guide

PART NO: D3137-3

Revision:

Operation: Start up Operation

Change No:

Dart Aerospace Ltd.

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/14/17

Job No: 167326

10	Guide	0.143inches ± 0.010	0.840	
			0.153	0.137
			0.133	Van ED6

Plex 11/1/17 11:12 AM dart.Michaud-Febrille.Victoria

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